



Dart Hawkesbury  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200

**D212-1024-011**  
**Job Sheet 168059**



Part No: D212-1024-011

Job Qty: 1 ea

Part Name: Bell Medium Main Rotor Tie Down



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16.06.06 JLM VERIFIED BY:DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 1 Ea  | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Start Up Stores/Pkg1  |           | 2017-12-15 JSL |
| 110   | Packaging          | 1 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Packaging1            |           | 2017-12-15 JSL |
| 120   | QC                 | 1 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | QC4                   |           | SmB            |
| 200   | DC                 | 1 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | DC                    |           | AT             |
| 270   | Packaging          | 1 pcs | 11/17/17   | 11/17/17 | 0.00      | 0.00    | Packaging3            |           | SmB            |
| 280   | QC21-FG            | 1 Ea  | 11/17/17   | 11/17/17 | 0.00      | 0.00    | QC21                  |           | DEC 18 2017    |

Part Op 200 - Photocopy bluefile and create labels as per PPP D212-1024-011 CHG001  
Descriptions: 270 - Identify and pack for shipping as per PPP D212-1024-011 Location :

fg 018

### Job Allocations

| Operation             | Component Part          | Required | Inventory | Allocated | Std Qty |
|-----------------------|-------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | - D5312-1 50 22859      | 1        | 13        | 0         | 0       |
|                       | - D5344-041 50 22847    | 1        | 4         | 0         | 0       |
|                       | - MS24693-274B 50 22840 | 3        | 20        | 0         | 0       |
|                       | - MS24693-275B 50 22834 | 3        | 40        | 0         | 0       |

### Part Specifications

Specifications could not be found.

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**DART**  
AEROSPACE  
**S022888**



Bell Medium Main Rotor Tie Down

**D212-1024-011**

**Start up Operation**

Mfg Date: 12/15/17  
Job No: 168059

**PART NO:**  
**Revision:**  
**Operation:**  
**Change No:**

## 5. PARTS LIST

| Qty<br>-011 | Qty<br>-013 | Part Number   | Description         |
|-------------|-------------|---------------|---------------------|
| X           |             | D212-1024-011 | Main Rotor Tie Down |
|             | X           | D212-1024-013 | Fixed Provisions    |
| 1           | 1           | D5312-1       | Tie Down Bracket    |
| 1           |             | D5344-041     | Tie Down Assembly   |
| 1           |             | *D5339-1      | *Carabiner Clip     |
| 1           |             | *D5340-1      | *Tennis Ball        |
| 1           |             | *D5341-1      | *Nylon Rope         |
| 1           |             | *D5342-1      | *Rope Clamp         |
| 1           |             | *D5343-1      | *Long Hook          |
| 3           | 3           | MS24693-274B  | Screw               |
| 3           | 3           | MS24693-275B  | Screw               |

\*Included in D5344-041